



5FT TOWER TRAILER



2024 EDITION

**ASSEMBLY
MANUAL**

5FT STAND TRAILER ASSEMBLY MANUAL

INTRODUCTION

Follow this guide to assemble a 5ft stand trailer from start to finish.



SAFETY DISCLAIMER

360 Hunting Blinds or any associated parties are not liable for any accidents or injuries when assembling and or use of tower, trailer and hunting blind. We recommend a fully insured company installer. All OSHA safety requirements need to be followed when assembling and or using tower, trailer and hunting blind, such as the use of safety harnesses, climbing ropes, etc. Always use a gear rope to raise and lower your equipment into the blind. 360 Hunting Blinds or any associated parties are not responsible for any loose hardware. Check and secure all hardware before climbing tower. Check tower and blind for any breaks or damages before climbing. Do not climb tower if unsafe, damaged and or not level.

No riders at any time.

Max speed 3 mph.

Always stay on drives that are smooth and with less than 5% grade.

Never use on public roads.

5FT STAND TRAILER INCLUDED PARTS

10- PCS
Wheel Bolt



4- PCS
3/8 x 2-3/4
Bolt



8- PCS
3/8 x 3-1/4
Bolt



4- PCS
3/8 x 4-1/4
Bolt



25- PCS
Flat Washer
1-Extra



45- PCS
Lock Nut
2-Extra



4- PCS
U-Bolt



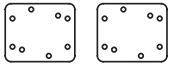
10- PCS
U-Bolt



3- PCS
Stand Pins
1 Long 2 short



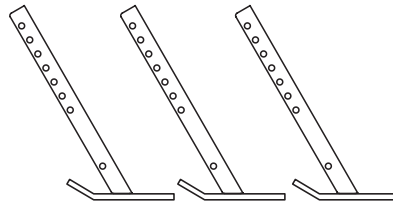
2- PCS
Axle Plates



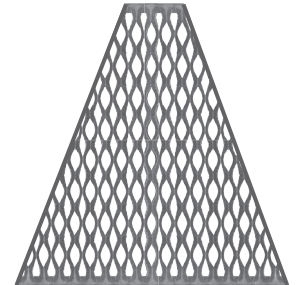
2- PCS
Cross Bar Jacks



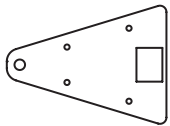
3- PCS
Stabilizing Stands



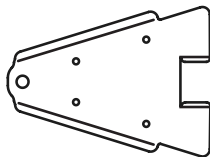
1- PCS
Hitch Platform



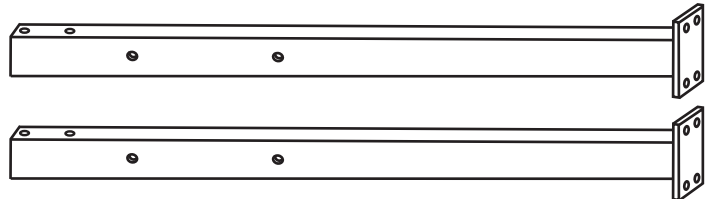
1- PCS
Bottom Hitch



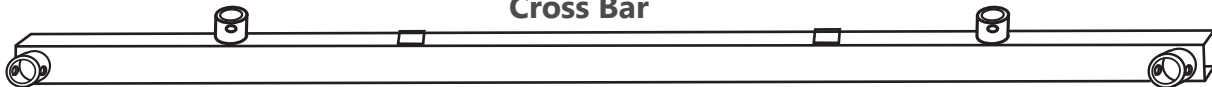
1- PCS
Top Hitch



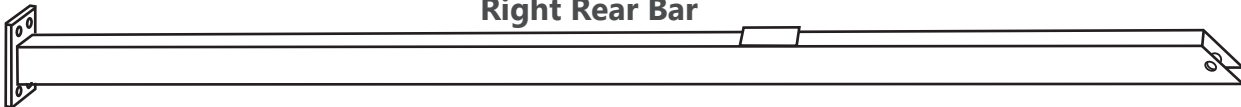
2- PCS
Front Bars



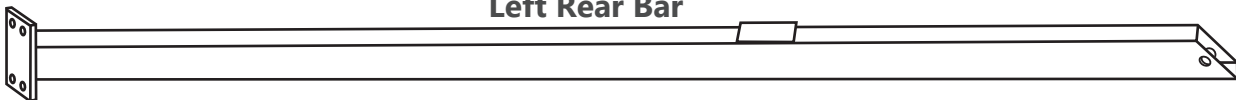
1- PCS
Cross Bar



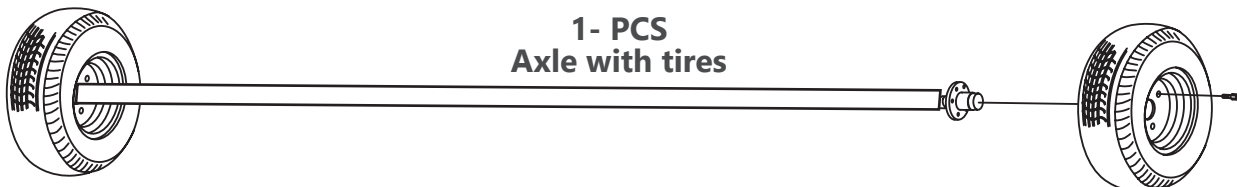
1- PCS
Right Rear Bar



1- PCS
Left Rear Bar



1- PCS
Axle with tires



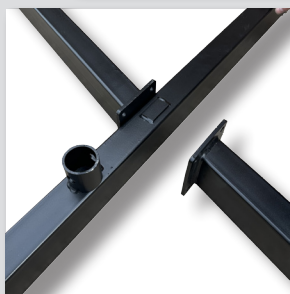
STEP 1

ASSEMBLING FRAME

Place front bars and rear bars together with cross bar in between.

Secure frame with bolts and nuts from the hardware pack labeled "Frame Bolts".

Tighten bolts after hitch and platform are installed.

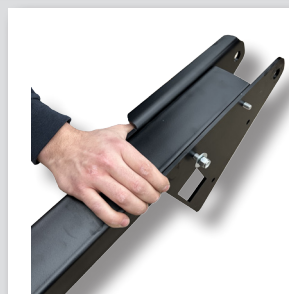


STEP 2

INSTALLING HITCH

Install hitch top and bottom onto front bars.

Secure hitch with long bolts and nuts from the hardware pack labeled "Hitch Bolts".



STEP 3

INSTALLING PLATFORM

Place hitch platform in between front bars.

Secure platform with short bolts, washers, and nuts from the hardware pack labeled "Hitch Bolts".

Tighten frame bolts uniformly.



STEP 4

INSTALLING AXLE

Install axle underneath rear bars. Place "Axle Plate" between rear bars and axle.

Secure rear bars to "Axle Plate" with square bend u-bolt and nuts. Place one u-bolt on either side of weld-on block of rear bar.

Secure axle to "Axle Plate" with round bend u-bolt from bottom, using washers, and nuts in hardware pack labeled "Axle Bolts".

Secure Tire to axle hub using bolts from hardware pack labeled "axle Bolts". Tighten hub bolts uniformly.

NOTICE; Do not tighten axle bolts till after tower is placed into position. (Possibly rear bars need to be moved together or apart to match tower legs).



STEP 5

INSTALLING JACKS AND STANDS

Install one jack on either side of cross bar on the front.

Insert front stabilizer in the back of hitch plates and secure with long pin.

Install two rear stabilizers in the back of rear bars and secure with short pins.

Adjust jacks and stabilizers to raise tires before ascending ladder and to prevent rocking for security.



STEP 6

INSTALLING TOWER UNTO TRAILER

Lift 5ft metal tower unto trailer with front to the hitch.

Secure leg feet with square bend u-bolts, washers, and nuts from the hardware pack labeled "Tower Mounting".

Install ladder as referred in the 5ft metal tower assembly instructions.

Secure ladder feet with square bend u-bolts, washers, and nuts from the hardware pack labeled "Tower Mounting"

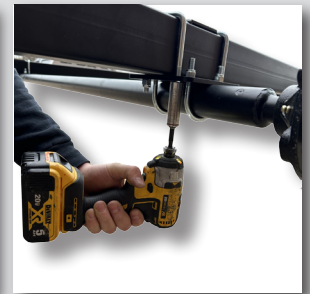


STEP 7

SECURING AXLE

Center tires and axle left and right.

Tighten axle u-bolts.



STEP 8

SETUP BLIND

Refer to the blind instruction manual, for assembling blind on top of tower.



When relocating trailer, install jacks on top of cross bar and move slowly and cautiously.
Always anchor blind before climbing ladder.